



Site-specific incorporation of PEGylated amino acids into proteins using nonnatural amino acid mutagenesis

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ABSTRACT

Site-directed incorporation of PEGylated nonnatural amino acids with 4, 8, and 12 repeated ethylene glycol units was examined in a cell-free translation system. PEGylated aminophenylalanine derivatives were successfully incorporated into proteins, whereas PEGylated lysines were not. The incorporation efficiency of the PEGylated amino acids decreased with an increase in PEG chain length. The present method will be useful for preparation of proteins which are PEGylated in a site-specific and quantitative manner.

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Nonnatural amino acid mutagenesis is a useful method for the incorporation of nonnatural amino acids into specific sites of proteins in response to an amber codon or four-base codons in cell-free and in cell translation systems.^{1–6} This method can incorporate various nonnatural amino acids including those having bioorthogonal functional groups, photo responsible groups, and fluorescent or biotin labels. However, some nonnatural amino acids are not accepted by translation machinery as substrates. In contrast, we have reported that amino acids containing relatively long alkyl chains can be successfully incorporated into proteins.^{7–9} Further investigation of the substrate specificity of translation machinery for nonnatural amino acids with extremely unusual side chains is required to improve nonnatural amino acid mutagenesis.

In this study, we investigated the incorporation of nonnatural amino acids with poly(ethylene glycol) (PEG) chains into proteins using a four-base codon in an *Escherichia coli* cell-free translation system (Fig. 1A). Modification of proteins with PEG (PEGylation) is an effective strategy to improve protein stability in vivo. PEGylation is usually conducted using chemical modification of reactive residues on the protein surface;¹⁰ however, it is difficult to introduce PEG chains into proteins in a site-specific and quantitative manner. PEGylation at inappropriate sites results in the loss of protein function. Several site-specific PEGylation methods have been developed by PEGylation of bioorthogonal functional groups such as azide and keto groups, which are introduced into proteins through ribosomal protein synthesis,¹¹ chemical synthesis,¹² and

enzymatic or chemical conversion of N- or C-terminal residues.^{13–17} However, these chemical PEGylation reactions cannot be achieved in a fully quantitative manner. Incorporation of PEGylated amino acids using nonnatural amino acid mutagenesis allows preparation of proteins which are PEGylated in a site-specific and quantitative manner.

PEGylated amino acids, *p*-aminophenylalanine derivatives having 4, 8, and 12 repeated ethylene glycol units at the *p*-amino group, were designed and synthesized (PEG₄AF, PEG₈AF, and PEG₁₂AF; Fig. 1B). We have demonstrated that *p*-substituted phenylalanine derivatives are good substrates for translation machinery,^{18,19} suggesting that PEGylated aminophenylalanines can be incorporated into proteins in the ribosomal translation system even though they have relatively long PEG chains. An aminophenylalanine derivative with a much longer and branched PEG chain (PEG_{12×3}AF) was also examined. Incorporation of PEGylated lysine derivatives (PEG₄Lys, PEG₈Lys, and PEG₁₂Lys) were examined for comparison.

PEGylated aminoacyl-tRNAs with a CCGG four-base anticodon were prepared by chemical aminoacylation.^{20,21} PEGylated aminophenylalanyl-pdCpAs were chemically synthesized by coupling the aminophenylalanyl-pdCpA with commercially available PEG succinimide esters having 4, 8, and 12 repeated ethylene glycol units or three branched PEG₁₂ chains in pyridine-HCl buffer (pH 5). At pH 5, the *p*-amino group of aminophenylalanyl-pdCpA was partially deprotonated and reacted selectively with the succinimide esters. PEGylated lysine derivatives were synthesized by coupling α -pentenoyl-lysyl-pdCpA with PEG succinimide esters in aqueous sodium bicarbonate, followed by deprotection of the pentenoyl group with iodine. The products were isolated by reverse-

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similar to that for biotinylated and aminocaproyl biotinylated aminophenylalanines.⁹

PEG₁₂×3AF with branched PEG chains was also examined for incorporation; however, no PEGylated protein was observed (Fig. S2 in Supplementary data).

From the above results, the properties of translation machinery for the incorporation of the PEGylated amino acids can be summarized as follows. First, aminophenylalanine derivatives are much more preferable than lysine derivatives. We have found that aminophenylalanine derivatives having BODIPY fluorescent groups and biotin are efficiently incorporated into proteins but lysine derivatives are not.^{8,9} The present results demonstrate that the *p*-aminophenylalanine framework is effective not only for BODIPY and biotin moieties but for relatively long PEG chains. Second, as the PEG chain becomes longer, the incorporation efficiency decreases, suggesting that a large molecular size produces steric hindrance in the ribosomal translation system. This chain length dependency may make it difficult to introduce much longer PEG chains into proteins. PEG₁₂×3 seems to be too large to be accepted as a substrate in the ribosomal system. Third, PEG₁₂AF and the PEGylated lysines show significant site-dependency, that is, efficient incorporation is achieved only at the N-terminal region. Long peptide chains on peptidyl-tRNA in the ribosomal P site may interfere with the binding of the PEGylated aminoacyl-tRNAs to the ribosomal A site or inhibit the peptidyl transfer reaction in the cases of PEG₁₂AF and the PEGylated lysines. The aminophenylalanine framework is probably effective in increasing the affinity of translation machinery and decreasing the site-dependency for the incorporation of PEG₄ and PEG₈.

In conclusion, the present study demonstrates that PEG chains with 4, 8, and 12 repeated ethylene glycol units can be incorporated into proteins through ribosomal protein synthesis. The ability of the translation system for the incorporation of PEG chains suggests that the ribosomal system potentially has a very broad substrate spectrum for nonnatural amino acids. However, the 4–12 repeated ethylene glycol units might be insufficient to improve the stability of PEGylated proteins. Moreover, low productivity of the cell-free translation system is a serious disadvantage toward clinical use of PEGylated proteins. Although the present method has disadvantages that must be overcome for future applications, it is useful for fast and easy preparation of proteins which are PEGylated in a site-specific and quantitative manner to evaluate the influence of PEGylation on protein structure and function.

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Supplementary data

Supplementary data associated with this article can be found, in the online version, at [doi:10.1016/j.bmcl.2009.07.105](https://doi.org/10.1016/j.bmcl.2009.07.105).

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